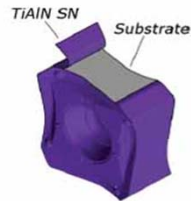


Code	Grade	Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
54	PH6910	PVD	TiAlN	Milling Turning Drilling	Steels, Stainless, Cast Irons, HRSA	Grey	coated carbide grade with a micro grain substrate for light turning of steels or hardened steels.

Milling

PH6910

(P05-P10)
(K05-K10)

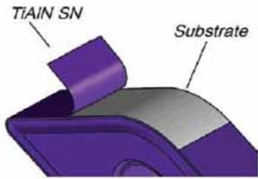


PVD (TiAlN SN) coated carbide grade with a very hard micro grain substrate for light milling of steels, cast irons and some hardened steels.

Turning

PH6910

(P05-P10)
(M05-M10)
(S05-S15)

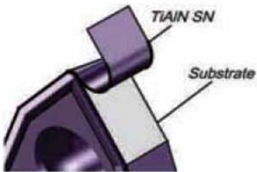


PVD (TiAlN SN) coated carbide grade with a very hard micro grain substrate for light turning of steels, hardened steels, stainless steels and HRSA.

Drilling

PH6910

(P05-P10)
(K05-K10)



PVD (TiAlN SN) coated carbide grade with a very hard micro grain substrate for drilling of steels and cast irons