Code	Grade		Coating Process	Coating Type	Main Application	Cutting Material	Color	Grade Description
36	PH3225	see also replacement grade PH5125, L8	CVD	TiN+TiC+TiN	Turning	Stainless Steel	Gold	coated carbide grade with a wide range of applications on stainless steels for semi-finishing to roughing operations, moderate cutting speeds.