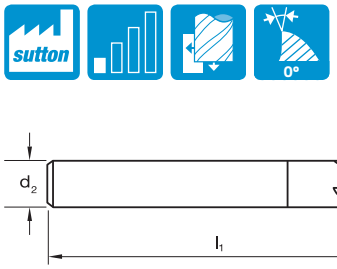
suttontools

- For chamfering & deburring component edges
- Straight flute for smooth cutting
- Radius for corner rounding
- TiAlN for longer tool life



Catalogue Code	E458
Discount Group	B0210
Material	VHM
Surface Finish	TiAlN
Sutton Designation	N
Geometry	Rad
Shank Form (DIN 6535)	HA
Shank Tolerance	h6

Size Ref.	rad	d_1	l_1	d_2	z	Item #
0605	0.5	5.0	57	6	4	E458 0605
0610	1	4.0	57	6	4	E458 0610
0815	1.5	5.0	63	8	4	E458 0815
0820	2	4.0	63	8	4	E458 0820
1025	2.5	5.0	72	10	4	E458 1025
1030	3	4.0	72	10	4	E458 1030
1235	3.5	5.0	83	12	4	E458 1235
1240	4	4.0	83	12	4	E458 1240

ISO	P													M			K							N										S															H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
E458	●	●	●	●	●	●	●	●	○	●	○	●	○	●	●	●	●	●	●	●	●	●										●	●	●	●	●	●	●	●	●	●	●	●	○			●		

P Steel M Stainless Steel K Cast Iron N Non-Ferrous Metals S Titanium & Super Alloys H Hard Materials

● Optimal ○ Effective