

**188373168**

**16 IR W 1.20**

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**PH6920**

**P M K N S H**

<b>P</b>	10-35	
Vc	95-200	m/min.
fn	0.05-0.15	mm/r

<b>M</b>	10-25	
Vc	85-140	m/min.
fn	0.05-0.15	mm/r

<b>K</b>	10-30	
Vc	90-150	m/min.
fn	0.05-0.15	mm/r