

188113468

16 IR W 1.00

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PH6920

P M K N S H

P	10-35	
Vc	95-200	m/min
	311-656	sfm
Fn	0.05-0.12	mm/r
	0.0019-0.0047	in/r

M	10-25	
Vc	85-140	m/min
	278-459	sfm
Fn	0.05-0.12	mm/r
	0.0019-0.0047	in/r

K	10-30	
Vc	90-150	m/min
	295-492	sfm
Fn	0.05-0.12	mm/r
	0.0019-0.0047	in/r