

**188112968**

**16 ER W 1.70**

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**PH6920**

**P M K N S H**

|           |               |       |
|-----------|---------------|-------|
| <b>P</b>  | 10-35         |       |
| <b>Vc</b> | 70-200        | m/min |
|           | 229-656       | sfm   |
| <b>Fn</b> | 0.05-0.22     | mm/r  |
|           | 0.0019-0.0086 | in/r  |

|           |               |       |
|-----------|---------------|-------|
| <b>M</b>  | 10-25         |       |
| <b>Vc</b> | 70-140        | m/min |
|           | 229-459       | sfm   |
| <b>Fn</b> | 0.05-0.22     | mm/r  |
|           | 0.0019-0.0086 | in/r  |

|           |               |       |
|-----------|---------------|-------|
| <b>K</b>  | 10-30         |       |
| <b>Vc</b> | 70-150        | m/min |
|           | 229-492       | sfm   |
| <b>Fn</b> | 0.05-0.22     | mm/r  |
|           | 0.0019-0.0086 | in/r  |