

114206866

WCKX 050308-LC

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PH6930

P **M** **K** **N** **S** **H**

P	30-40	
Vc	180-320	m/min
Fn	0.04-0.15	mm/r

M	20-30	
Vc	150-280	m/min
Fn	0.04-0.15	mm/r