

114028068

WCKX 080408

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PH6920

P M K N S H

| | | |
|-----------|-----------|-------|
| P | 10-35 | |
| Vc | 60-340 | m/min |
| Fn | 0.15-0.28 | mm/r |

| | | |
|-----------|-----------|-------|
| M | 10-25 | |
| Vc | 60-240 | m/min |
| Fn | 0.10-0.20 | mm/r |

| | | |
|-----------|-----------|-------|
| K | 01-30 | |
| Vc | 100-280 | m/min |
| Fn | 0.18-0.35 | mm/r |