

**114028066**

**WCKX 080408**

**WCKX 080408**

**PH6930**

**P M K N S H**

<b>P</b>	20-40	
<b>Vc</b>	40-240	m/min
<b>Fn</b>	0.15-0.28	mm/r

<b>M</b>	20-30	
<b>Vc</b>	40-220	m/min
<b>Fn</b>	0.10-0.20	mm/r

<b>K</b>	20-40	
<b>Vc</b>	80-260	m/min
<b>Fn</b>	0.18-0.35	mm/r