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PH6930

	P	M	K	N	S	H
P		20-40				
Vc		40-240				m/min
Fn		0.11-0.18				mm/r
M		20-30				
Vc		40-220				m/min
Fn		0.08-0.16				mm/r
K		20-40				
Vc		80-260				m/min
Fn		0.14-0.26				mm/r

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