

114027866

WCKX 050308

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PH6930

P M K N S H

P	20-40	
Vc	40-240	m/min
Fn	0.09-0.15	mm/r

M	20-30	
Vc	40-220	m/min
Fn	0.07-0.13	mm/r

K	20-40	
Vc	80-260	m/min
Fn	0.08-0.18	mm/r