

114027666

WCKX 030204

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PH6930

**P M K N S H**

<b>P</b>	20-40	
Vc	40-240	m/min
Fn	0.06-0.10	mm/r

<b>M</b>	20-30	
Vc	40-220	m/min
Fn	0.05-0.09	mm/r

<b>K</b>	20-40	
Vc	80-260	m/min
Fn	0.06-0.13	mm/r