

**114027666**

**WCKX 030204**

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**PH6930**

**P M K N S H**

<b>P</b>	20-40	
<b>Vc</b>	40-240	m/min
<b>Fn</b>	0.06-0.10	mm/r

<b>M</b>	20-30	
<b>Vc</b>	40-220	m/min
<b>Fn</b>	0.05-0.09	mm/r

<b>K</b>	20-40	
<b>Vc</b>	80-260	m/min
<b>Fn</b>	0.06-0.13	mm/r