

**1130174N2**

**GCMX-4N**

**GTN-4N**

**PH5135**

**P M K N S H**

<b>P</b>	20-40	
<b>Vc</b>	45-140	m/min
	147-459	sfm
<b>Fn</b>	0.10-0.30	mm/r
	0.0039-0.0118	in/r

<b>M</b>	15-35	
<b>Vc</b>	45-140	m/min
	147-459	sfm
<b>Fn</b>	0.10-0.30	mm/r
	0.0039-0.0118	in/r

<b>K</b>	15-30	
<b>Vc</b>	70-155	m/min
	229-508	sfm
<b>Fn</b>	0.10-0.30	mm/r
	0.0039-0.0118	in/r