

**112181025**

**TCMT 090208-MK**

**TCMT 1.81.52-MK**

**PH0705**

**P M K N S H**

<b>K</b>	10-30	
<b>Vc</b>	80-170	m/min
	325-577	sfm
<b>Fn</b>	0,08-0,23	mm/r
	0.0031-0.0091	in/r
<b>Ap</b>	0,4-2,3	mm
	0.015-0.0886	in

<b>S</b>	10-30	
<b>Vc</b>		
	102-417	sfm
<b>Fn</b>		
	0.0031-0.0091	in/r
<b>Ap</b>		
	0.015-0.0886	in