

**1121700R2**

**CCMT 09T304-MP**

**CCMT 32.51-MP**

**PHG115**

**P M K N S H**

|           |             |       |
|-----------|-------------|-------|
| <b>F</b>  | 10-25       |       |
| <b>Vc</b> | 110-350     | m/min |
|           | 426-968     | sfm   |
| <b>Fz</b> | 0,08-0,23   | mm/r  |
|           | 0,002-0,018 | in/r  |
| <b>ap</b> | 0,3-3,0     | mm    |
|           | 0,01-0,118  | in    |