

1121697R2

CCMT 060204-MP

CCMT 21.51-MP

PHG115

P M K N S H

| | | |
|-----------|-------------|-------|
| F | 10-25 | |
| Vc | 110-350 | m/min |
| | 426-968 | sfm |
| Fz | 0,06-0,17 | mm/r |
| | 0,001-0,007 | in/r |
| ap | 0,2-2,4 | mm |
| | 0,008-0,094 | in |