

**1121690R3**

**CCMT 09T302-FP**

**CCMT 32.50.5-FP**

**PHG125**

**P M K N S H**

|           |             |       |
|-----------|-------------|-------|
| <b>P</b>  | 20-35       |       |
| <b>Vc</b> | 100-300     | m/min |
|           | 377-886     | sfm   |
| <b>Fz</b> | 0,04-0,13   | mm/r  |
|           | 0,002-0,018 | in/r  |
| <b>ap</b> | 0,1-2,0     | mm    |
|           | 0,01-0,118  | in    |