

1121686G4

CCMT 09T308-MM

CCMT 32.52-MM

PH7920

P M K N S H

M	10-25	
Vc	90-220	m/min
	361-673	sfm
Fn	0,10-0,40	mm/r
	0,0039-0,0157	in/r
Ap	0,5-3,0	mm
	0,0197-0,1181	in

S	10-30	
Vc	20-150	m/min
	82-495	sfm
Fn	0,10-0,40	mm/r
	0,0039-0,0157	in/r
Ap	0,5-3,0	mm
	0,0197-0,1181	in