

1112149G6

SOET 080315-MS

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PH7740

P M K N S H

P	30-50	
Vc	100-200	m/min
fz	0,10-1,80	mm/t
ap	0,5-1,0	mm
M	30-50	
Vc	90-180	m/min
fz	0,10-1,80	mm/t
ap	0,5-1,0	mm
S	30-40	
Vc	30-70	m/min
fz	0,10-1,80	mm/t
ap	0,5-1,0	mm