

111128466

SPKX 090408

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PH6930

P M K N S H

P	20-40	
Vc	40-240	m/min
	131-787	sfm
fz	0.07-0.23	mm/r
	0.003-0.009	in/r

M	20-30	
Vc	40-220	m/min
	131-722	sfm
fz	0.09-0.16	mm/r
	0.004-0.006	in/r

K	20-40	
Vc	80-260	m/min
	262-853	sfm
fz	0.12-0.25	mm/r
	0.005-0.010	in/r