

**1110222I5**

**SEHW 1204 AFTN**

**SEHW 43 AFTN**

**PH6740**

**P M K N S H**

<b>P</b>	30-50	
Vc	90-180	m/min
fz	0,10-0,25	mm/t
ap	0,6-6,0	mm
<b>M</b>	30-50	
Vc	70-160	m/min
fz	0,10-0,25	mm/t
ap	0,6-6,0	mm
<b>K</b>	30-40	
Vc	90-220	m/min
fz	0,10-0,25	mm/t
ap	0,6-6,0	mm