



■ Screw-On End Mills

order number	catalogue number	D1	D	DPM	G3X	L2	WF	Ap1 max	Z	max ramp angle	coolant supply	max RPM	kg
5988091	VSM17D025Z02M12XD17	25	21	12,5	M12	35	17	16,3	2	8.8	Yes	41800	0,08
5988132	VSM17D32Z02M016XD17	32	29	17,0	M16	40	24	16,3	2	5.7	Yes	34700	0,18
5988092	VSM17D032Z03M16XD17	32	29	17,0	M16	40	24	16,3	3	5.7	Yes	34700	0,17
5988131	VSM17D40Z03M016XD17	40	29	17,0	M16	40	24	16,2	3	4.0	Yes	29800	0,20
5988093	VSM17D040Z04M16XD17	40	29	17,0	M16	40	24	16,2	4	4.0	Yes	29800	0,20

■ Spare Parts



insert
screw

191.725



Nm

3,5



wrench

170.025

NOTE: Standard milling cutters will accept insert nose radii up to 1,6mm without modification.
For tool body modification instructions, see page J16.