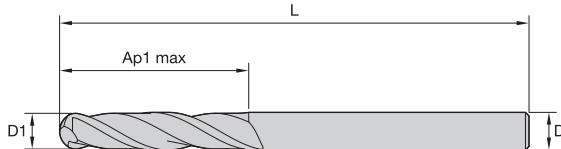
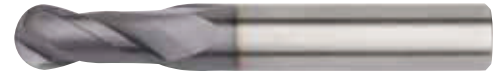


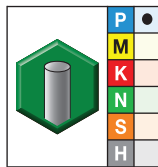
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



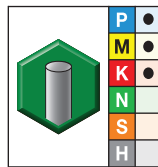
End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

■ Series 4001 4011 4021 • VariMill GP



grade UNCOATED



grade TiAlN
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
5880425	40010100T004	5880387	40010100T004	1,0	3	4,00	38
5880426	40010150T005	5880388	40010150T005	1,5	3	5,00	38
5880427	40010200T006	5880389	40010200T006	2,0	3	6,30	38
5880428	40010250T007	5880390	40010250T007	2,5	3	7,00	38
5880429	40010300T009	5880391	40010300T009	3,0	3	9,50	38
—	—	5880392	40010350T012	3,5	4	12,00	50
5880430	40010400T012	5880393	40010400T012	4,0	4	12,00	50
5880431	40110400T019	5880395	40110400T019	4,0	4	19,00	63
5880432	40210400T031	5880396	40210400T031	4,0	4	31,00	75
5880433	40010500T014	—	—	5,0	5	14,00	50
—	—	5880397	40210500T014	5,0	6	14,00	50
5880435	40010600T020	5880398	40010600T020	6,0	6	20,00	63
5880436	40110600T028	5880399	40110600T028	6,0	6	28,00	76
5880437	40210600T038	5880400	40210600T038	6,0	6	38,00	100
5880438	40010800T020	5880401	40010800T020	8,0	8	20,00	63
5880439	40110800T028	5880402	40110800T028	8,0	8	28,00	76
5880440	40210800T040	5880403	40210800T040	8,0	8	40,00	100
5880441	40011000T022	5880404	40011000T022	10,0	10	22,00	76
5880442	40111000T032	5880405	40111000T032	10,0	10	32,00	89
5880443	40211000T045	5880406	40211000T045	10,0	10	45,00	100

(continued)