



# MEX611R

	Material Group ISO 513	P2 P3 P4 K1 K2			P4 P5 K3			P6 K4			H1 H4 H5		
	Hardness/Rm	< 1000 N/mm <sup>2</sup>			< 35 HRC			35 - 45 HRC			45 - 55 HRC		
	ap x ae	<b>1.5D x 0.05D</b>			<b>1.5D x 0.05D</b>			<b>1.5D x 0.05D</b>			<b>1.5D x 0.05D</b>		
	Vc (m/min)	<b>100-140</b>			<b>80-120</b>			<b>40-80</b>			<b>20-60</b>		
	D (mm)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)
	<b>6</b>	6370	0.015	580	5310	0.014	440	3180	0.012	230	2120	0.011	140
<b>8</b>	4780	0.023	670	3980	0.021	500	2390	0.019	270	1590	0.016	160	
<b>10</b>	3820	0.029	650	3180	0.026	490	1910	0.023	260	1270	0.020	150	
<b>12</b>	3180	0.035	660	2650	0.031	500	1590	0.028	260	1060	0.024	150	

- INFO
- TYPHOON TA-HTA-4HTA
- TYPHOON PU-HPU
- TYPHOON SUH
- TYPHOON ALH
- TYPHOON HRC
- TYPHOON SUH MINI
- TYPHOON HL
- C-SD-TA
- LFTA
- SUTA
- HSS-HSS/CO DRILLS
- G2
- MDTA
- HF VH/UP
- MEF
- ALU
- MEX**
- UH
- HSS/CO-HSSP END MILLS
- CARBIDE BURRS