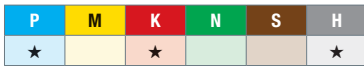
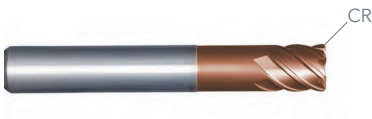
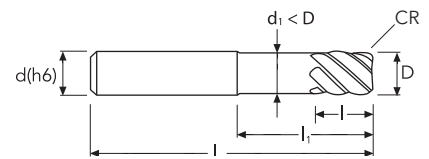


MEX610R

cylindrical shank, multi flute, short, corner radius



★ 1st choice ☆ suitable



D	D Tol.	CR	CR Tol.	d(h6)	l	l1	d1	L	z	EDP No.	Stock
6	0/-0.030	0.50	+/-0.020	6	6	14	5.50	50	6	MEX610R05060	●
8	0/-0.030	0.50	+/-0.020	8	8	24	7.40	60	6	MEX610R05080	●
10	0/-0.030	1.00	+/-0.020	10	10	30	9.20	70	6	MEX610R10100	●
12	0/-0.030	1.00	+/-0.020	12	12	30	11.00	75	6	MEX610R10120	●

● stock standard ○ non-stock standard ▽ stock exhaustion

INFO
TYPHOON TA-HTA-4HTA
TYPHOON PU-HPU
TYPHOON SUH
TYPHOON ALH
TYPHOON HRC
TYPHOON SUH MINI
TYPHOON HL
C-SD-TA
LFTA
SUTA
HSS-HSS/CO DRILLS
G2
MDTA
HF VH/UP
MEF
ALU
MEX
UH
HSS/CO-HSSP END MILLS
CARBIDE BURRS

MEX610R

	Material Group ISO 513	P2 P3 P4 K1 K2			P4 P5 K3			P6 K4			H1 H4 H5		
	Hardness/Rm	< 1000 N/mm ²			< 35 HRC			35 - 45 HRC			45 - 55 HRC		
	ap x ae	D x 0.1D			D x 0.1D			D x 0.05D			D x 0.05D		
	Vc (m/min)	120-160			90-130			60-100			50-70		
	D (mm)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)
	6	7430	0.018	800	5840	0.016	570	4250	0.014	370	3180	0.013	240
8	5570	0.028	920	4380	0.025	650	3180	0.022	420	2390	0.019	280	
10	4460	0.034	900	3500	0.030	640	2550	0.027	410	1910	0.024	270	
12	3720	0.041	910	2920	0.037	640	2120	0.033	420	1590	0.029	270	

- INFO
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- LFTA
- SUTA
- HSS-HSS/CO DRILLS
- G2
- MDTA
- HF VH/UP
- MEF
- ALU
- MEX**
- UH
- HSS/CO-HSSP END MILLS
- CARBIDE BURRS