

MEXLS4R

	Material Group ISO 513	P2 P3 P4 K1 K2			P4 P5 K3			P6 K4			H1 H4 H5		
	Hardness/Rm	< 1000 N/mm ²			< 35 HRC			35 - 45 HRC			45 - 55 HRC		
	ap x ae	D x 0.05D			D x 0.05D			D x 0.05D			D x 0.05D		
	Vc (m/min)	70-110			50-90			40-60			20-40		
	D (mm)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)
	2	14330	0.014	830	11150	0.013	580	7960	0.012	370	4780	0.010	195
	3	9550	0.022	830	7430	0.020	580	5310	0.017	370	3180	0.015	195
	4	7170	0.029	830	5570	0.026	580	3980	0.023	370	2390	0.020	195
	5	5730	0.033	750	4460	0.029	520	3180	0.026	330	1910	0.023	175
	6	4780	0.036	690	3720	0.033	480	2650	0.029	305	1590	0.025	160
8	3580	0.047	670	2790	0.042	470	1990	0.038	300	1190	0.033	155	
10	2870	0.060	690	2230	0.054	480	1590	0.048	305	960	0.042	160	
12	2390	0.072	690	1860	0.065	480	1330	0.058	305	800	0.051	160	
16	1790	0.094	670	1390	0.084	470	1000	0.075	300	600	0.065	155	

- INFO
- TYPHOON TA-HTA-4HTA
- TYPHOON PU-HPU
- TYPHOON SUH
- TYPHOON ALH
- TYPHOON HRC
- TYPHOON SUH MINI
- TYPHOON HL
- C-SD-TA
- LFTA
- SUTA
- HSS-HSS/CO DRILLS
- G2
- MDTA
- HF VH/UP
- MEF
- ALU
- MEX**
- UH
- HSS/CO-HSSP END MILLS
- CARBIDE BURRS