

MEX410R

	Material Group ISO 513	P2 P3 P4 K1 K2			P4 P5 K3			P6 K4			H1 H4 H5		
	Hardness/Rm	< 1000 N/mm ²			< 35 HRC			35 - 45 HRC			45 - 55 HRC		
	ap x ae	D x 0.1D			D x 0.1D			D x 0.05D			D x 0.05D		
	Vc (m/min)	80-120			50-90			40-60			20-40		
	D (mm)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)	n (rpm)	fz (mm/z)	Vf (mm/min)
	2	15920	0.015	970	11150	0.014	610	7960	0.012	390	4780	0.011	205
	3	10620	0.023	970	7430	0.021	610	5310	0.018	390	3180	0.016	205
	4	7960	0.031	970	5570	0.028	610	3980	0.024	390	2390	0.021	205
	5	6370	0.034	880	4460	0.031	550	3180	0.028	350	1910	0.024	185
	6	5310	0.038	810	3720	0.034	510	2650	0.031	325	1590	0.027	170
8	3980	0.050	790	2790	0.045	500	1990	0.040	315	1190	0.035	165	
10	3180	0.065	830	2230	0.059	520	1590	0.052	330	960	0.046	175	
12	2650	0.077	810	1860	0.069	510	1330	0.061	325	800	0.054	170	

- INFO
- TYPHOON TA-HTA-4HTA
- TYPHOON PU-HPU
- TYPHOON SUH
- TYPHOON ALH
- TYPHOON HRC
- TYPHOON SUH MINI
- TYPHOON HL
- C-SD-TA
- LFTA
- SUTA
- HSS-HSS/CO DRILLS
- G2
- MDTA
- HF VH/UP
- MEF
- ALU
- MEX**
- UH
- HSS/CO-HSSP END MILLS
- CARBIDE BURRS