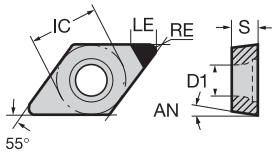
DC

DIAMOND
Positive



1 edge

Size	IC	S	D1	AN
0702□□	6.35	2.38	2.80	7°
11T3□□	9.525	3.97	4.40	7°

ISO513	ND050	ND100	ND120	ND150	ND190	NDC300	NDM500
	DP (PCD)					PD	DM
P							
M							
K							
N	500 1500	500 2000	500 2000	500 2500	500 2500	1000 3000	1000 3000
S	50 100						
H					10 30		

◄ HARD METAL (Co ≤ 16%)

GRADE APPLICATION AREA	Stable machining, continuous cut	Hardness + / Toughness –
■ main application	General machining, light interruption	
■ applicable	Unstable machining, interrupted cut	Hardness – / Toughness +

CHIPBREAKER	CBG N roughing	DCGX	070204-CBG	RE 0.4 LE 2.9	a_p ▸ 0.40 f_n ▸ 0.10	**1.20** **0.15**	2.00 0.20		○														
		DCGX	11T304-CBG	RE 0.4 LE 3.9	a_p ▸ 0.50 f_n ▸ 0.10	**1.50** **0.15**	2.50 0.20		●														
			11T308-CBG	RE 0.8 LE 3.5	a_p ▸ 0.50 f_n ▸ 0.15	**1.50** **0.20**	2.50 0.25		●														
FULL EDGE	1S N flat tip, picture: right-hand	DCGX	070204R/L-1S	RE 0.4 LE 7.8	a_p ▸ 0.50 f_n ▸ 0.10	**2.00** **0.15**	3.50 0.20			●													
		DCGX	11T304R/L-1S	RE 0.4 LE 11.6	a_p ▸ 0.50 f_n ▸ 0.10	**3.00** **0.15**	5.50 0.20			●													

● stock standard, ○ non-standard stock

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