

SE □ □	4FACEPLUS Facing 45° - positive					ISO513	HC-PVD				HC-CVD	HW	HT										
	Size	IC	S	D1	AN		JP5520	JP5530	JP7525	JP9535	JG7515	JG7530	JU6520	JU4525									
						P	80 250	60 230					160 350										
	13	13.40	3.97	4.40	20°	M	60 160	60 150		60 200			100 240										
						K			100 240		120 350	100 300	160 380										
						N							200 1000										
						S				40 100													
						H																	
GRADE APPLICATION AREA		Light cut, stable machining				+																	
	main application		Variable condition, general machining			-																	
	applicable		Heavy cut, unstable machining			+																	
ALUMINIUM	AL		polished surface	SEET	13T3AGFN-AL	BS 2.2	a_p	0.50	2.50	4.50													
							f_z	0.10	0.22	0.35													

● stock standard

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The wiper insert must be mounted face towards the centre of the holder.
Only 1 wiper insert per setup.

- TURNING
- THREADING
- GROOVING
- MILLING
- DRILLING
- ACCESSORIES