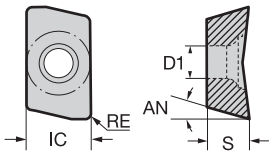
NT-RKP

REKPLUS
Shouldering - positive



2 edges

Size	IC	S	D1	AN
11	6.35	3.50	2.80	11°
16	9.525	4.76	4.50	11°

ISO513	HC-PVD JP5520	JP5530	JP7615	JP7525	JP8625	JP9535	JP9635	CVD JC7515	HW JU6520	HT JU4525
P	80 250	60 230			80 250					160 350
M	60 160	60 150				60 200	60 200			100 240
K			120 250	100 240				120 350		160 380
N									200 1000	
S						40 100	40 100			
H										

GRADE APPLICATION AREA	Light cut, stable machining	Hardness + / –	Toughness – / +
■ main application	Variable condition, general machining		
■ applicable	Heavy cut, unstable machining		

STRAIGHT TYPE

AL N

polished surface

		RE					JP5520	JP5530	JP7615	JP7525	JP8625	JP9535	JP9635	JC7515	JU6520	JU4525
NT-RKP	**11R04G-AL**	RE 0.4	a_p ▸	0.50	**4.50**	8.00									●	
			f_z ▸	0.10	**0.17**	0.25										
	11R08G-AL	RE 0.8	a_p ▸	1.00	**4.50**	8.00									●	
			f_z ▸	0.10	**0.17**	0.25										
NT-RKP	**16R08G-AL**	RE 0.8	a_p ▸	1.00	**7.00**	13.00									●	
			f_z ▸	0.10	**0.20**	0.30										

● stock standard