

TURNING

THREADING

GROOVING

MILLING

DRILLING

ACCESSORIES

WNEX		DOUBLE3GON Shouldering double side				ISO513	HC-PVD					HC-CVD		HW								
							JPS530	JPS540	JP7525	JP9525	JP9525	JC7515	JC7530	JC8530	JW6520							
	Size	IC	S	D1	P	60 230	60 220		80 250			100 320										
	04	6.70	3.30	3.10	M	60 150	60 200			70 220												
	08	12.70	6.45	4.60	K			100 240			120 350	100 300										
					N								200 1000									
					S		40 100															
					H																	
GRADE APPLICATION AREA		Light cut, stable machining			+																	
main application		Variable condition, general machining			-																	
applicable		Heavy cut, unstable machining			+																	
SHARP		SC	P M S	WNEX 080604R-SC	RE 0.4 BS 1.8	$a_p \triangleright$ $f_z \triangleright$	0.50 0.08	4.00 0.14	7.00 0.20													
				WNEX 080608R-SC	RE 0.8 BS 1.5	$a_p \triangleright$ $f_z \triangleright$	1.00 0.10	4.00 0.16	7.00 0.22													
GENERAL		GP	P M K	WNEX 040304R-GP	RE 0.4 BS 0.9	$a_p \triangleright$ $f_z \triangleright$	0.50 0.06	1.80 0.12	3.00 0.18													
				WNEX 080608R-GP	RE 0.8 BS 1.5	$a_p \triangleright$ $f_z \triangleright$	1.00 0.14	4.00 0.20	7.00 0.26													
REINFORCED		TE	P K	WNEX 080608R-TE	RE 0.8 BS 1.5	$a_p \triangleright$ $f_z \triangleright$	1.00 0.14	4.00 0.22	7.00 0.30													
				WNEX 080612R-TE	RE 1.2 BS 1.1	$a_p \triangleright$ $f_z \triangleright$	1.00 0.14	4.00 0.24	7.00 0.34													
ALUMINIUM		AL	N	WNEX 080608R-AL	RE 0.8 BS 1.4	$a_p \triangleright$ $f_z \triangleright$	1.00 0.10	4.00 0.17	7.00 0.24													

● stock standard, ▲ upcoming introduction, ▼ stock exhaustion

Spare Parts	INSERT SCREW	INSERT WRENCH

NT-WX04H D ₀₀₀	NT-ST018	NT-FTB08
NT-WX08H D ₀₀₀	NT-ST017	NT-FTB15