# T P K N

## MAGIA

| DESIGNATION | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|---|---|---|---|---|---|---|
| TPKN 1603 PDTR | LT 3000 | 1.2 | 3 | LT 310 | | M0004040 |
| TPKN 2204 PDTR | LT 3000 | 1.2 | 3 | LT 320 | | M0004041 |

## ALPHA

| DESIGNATION | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|---|---|---|---|---|---|---|
| TPKN 1603 PDTR | LT 30 | 1.2 | 3 | LT 310 | | M0000051 |
| TPKN 2204 PDTR | LT 30 | 1.2 | 3 | LT 320 | | M0000052 |

# T P K R

## MAGIA

| DESIGNATION | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|---|---|---|---|---|---|---|
| TPKR 1603 PDTR | LT 3000 | 1.20 | 3 | LT 310 | | M0004042 |
| TPKR 2204 PDTR | LT 3000 | 1.20 | 3 | LT 320 | | M0004043 |

## ALPHA

| DESIGNATION | GRADE | RADIUS (mm) | CUTTING EDGES | CUTTER LINE | MATERIAL RECOMMENDATION | CATALOG # |
|---|---|---|---|---|---|---|
| TPKR 1603 PDTR | LT 30 | 1.20 | 3 | LT 310 | | M0000053 |
| TPKR 2204 PDTR | LT 30 | 1.20 | 3 | LT 320 | | M0000983 |

MATERIAL GROUP

- STEEL
- STAINLESS STEEL
- CAST IRON
- HIGH TEMP ALLOYS
- HARDENED MATERIAL
- ALU(>8%Si)

CUTTING SPEED

p. 226

DOC / FEED

see index p. 335

ORDERING EXAMPLE

| | |
|---|---|
| QUANTITY | 10 PIECES |
| DESIGNATION + GRADE | CCMT 060204 NN LT 1000 |
| CATALOG NUMBER | T0001888 |