

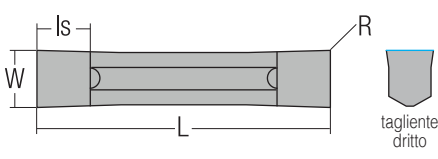
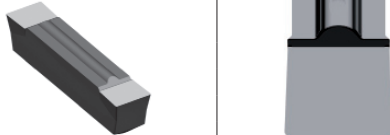





<b>OTXS</b> base per soluzioni speciali																					
						<b>KM</b>		<b>PM</b>													
						<b>ISO 513</b>		Non rivestito	HARDLOX2	Non rivestito											
						<b>P</b>				☆											
						<b>M</b>															
						<b>K</b>	☆														
						<b>N</b>															
						<b>S</b>															
						<b>H</b>		★													
<b>S</b>	DESCRIZIONE	W	R	L	Is	STOCK		STOCK													
30	<b>OTXS 302</b>	3.00 <sup>+0.10</sup>	0.2	20.00	3.5	○	○	○													
40	<b>OTXS 402</b>	4.00 <sup>+0.20</sup>	0.2	20.00	3.5	○	○	○													
50	<b>OTXS 502</b>	5.00 <sup>+0.25</sup>	0.2	25.00	4.2	○		○													
	<b>OTXS 502 6.5</b>	6.50 <sup>+0.25</sup>	0.2	30.00	4.9	○		○													
80	<b>OTXS 808</b>	8.05 <sup>+0.25</sup>	0.8	30.00	6.4	○															
100	<b>OTXS 1008</b>	10.05 <sup>+0.25</sup>	0.8	30.00	8.1	○															
Velocità di taglio Vc [m/min]	ACCIAI					<b>P</b>			☆	50÷100											
	GHISE					<b>K</b>	☆	60÷150													
	MATERIALI TEMPRATI					<b>H</b>		★	20÷50												

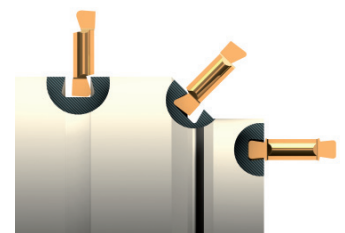
○ lavorazione stabile     uso generico     condizioni difficili

★ prima scelta - ☆ seconda scelta

	Avanzamento fn [mm/giro]	Raggio inserto	Larghezza inserto W					
			3	4	5	6	8	10
		R 0.2	0.07÷0.12	0.09÷0.14	0.11÷0.18	0.13÷0.23	-	-
		R 0.4	-	-	-	-	-	-
		R 0.8	-	-	-	-	0.18÷0.34	0.22÷0.38

**H** considerare dal valore minimo al valore medio

**P K** considerare dal valore medio al valore massimo



**OTXS base per soluzioni speciali**  
(vedi modulo p. 262)

**UTENSILI**



**MATERIALI**



**DATI TECNICI**

