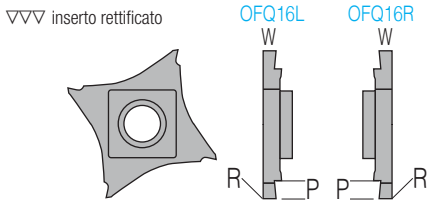
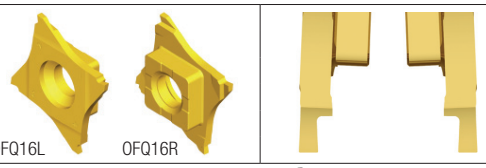
OFQ16R/L □□□ □□□ N

scanalatura anelli d'arresto DIN471

▽▽▽ inserto rettificato





ISO 513	FM TILOX rivestimento PVD	FM NANOSPEED rivestimento PVD	FM HARDLOX2 rivestimento PVD
P	★	☆	
M	☆	★	
K	☆		
N			
S		☆	
H			★

DESCRIZIONE		W	R	P	STOCK FM TILOX R	FM TILOX L	FM NANOSPEED R	FM NANOSPEED L	FM HARDLOX2 R	FM HARDLOX2 L
OFQ16R/L	050 000 N	0.50	0.57-0.05	0.0	1.0	○	○	●	●	○	○
	060 000 N	0.60	0.67-0.05	0.0	1.0	○	○	●	●	○	○
	070 000 N	0.70	0.77-0.05	0.0	1.5	○	○	●	●	○	○
	080 000 N	0.80	0.87-0.05	0.0	1.5	●	●	●	●	○	○
	090 000 N	0.90	0.97-0.05	0.0	1.5	●	●	●	●	○	○
	100 000 N	1.00	1.07-0.05	0.0	1.5	○	○	●	●	○	○
	110 010 N	1.10	1.24-0.05	0.1	1.5	●	●	●	●	○	○
	130 010 N	1.30	1.44-0.05	0.1	1.5	●	●	●	●	○	○
	160 010 N	1.60	1.74-0.05	0.1	2.0	●	○	●	●	○	○
	185 010 N	1.85	1.99-0.05	0.1	2.0	●	●	●	●	○	○
	215 010 N	2.15	2.29-0.05	0.1	2.5	●	●	●	●	○	○
	265 010 N	2.65	2.79-0.05	0.1	2.5	●	●	●	●	○	○
	315 010 N	3.15	3.29-0.05	0.1	2.5	○	○	●	●	○	○

Velocità di taglio Vc [m/min]		FM TILOX	FM NANOSPEED	FM HARDLOX2
ACCIAI	P	★ 70÷200	☆ 70÷200	
ACCIAI INOSSIDABILI	M	☆ 50÷160	★ 50÷160	
GHISE	K	☆ 80÷220		
LEGHE RESISTENTI AL CALORE	S		☆ 30÷80	
MATERIALI TEMPRATI	H			★ 20÷50

◯ lavorazione stabile ◯ uso generico ◯ condizioni difficili

★ prima scelta - ☆ seconda scelta

		Raggio inserto	Dimensioni anello 0.50÷1.60	Dimensioni anello 1.85÷3.15
DIN471	Avanzamento fn [mm/giro]	R 0.0÷0.1	0.03÷0.08	0.04÷0.14

M S H considerare dal valore minimo al valore medio

P K considerare dal valore medio al valore massimo

UTENSILI p. 39

MATERIALI p. 263

DATI TECNICI p. 241