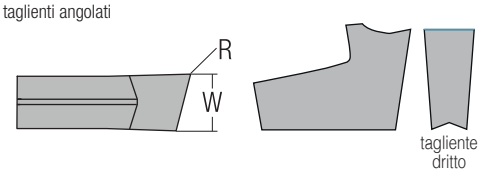
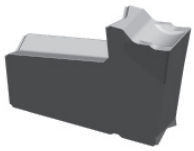
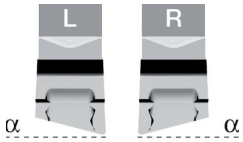
IF$^{R}/_{L}$ ALU
materiali non ferrosi

taglienti angolati







ISO 513	KM	
	Non rivestito	ALUSPEED rivestimento PVD
P		
M		
K		
N	☆	★
S		
H		

S	DESCRIZIONE	W	R	α	STOCK R	STOCK L	STOCK R	STOCK L
20	IF$^{R}/_{L}$ 2 4D ALU	3.00$^{\pm 0.05}$	0.2	4°	○	○	○	○
30	IF$^{R}/_{L}$ 3 4D ALU	2.00$^{\pm 0.05}$	0.2	4°	○	○	○	○
40	IF$^{R}/_{L}$ 4 4D ALU	4.00$^{\pm 0.05}$	0.2	4°	○	○	○	○

Vc [m/min]	MATERIALI NON FERROSI	N	☆	★
			200÷500	200÷600

○ lavorazione stabile ◯ uso generico ⇔ condizioni difficili

★ prima scelta - ☆ seconda scelta

		Raggio inserto	Larghezza inserto W 2	3	4
Troncatura	Avanzamento fn [mm/giro]	R 0.2	0.03÷0.10	0.04÷0.11	0.04÷0.13

UTENSILI p. 172

MATERIALI p. 263

DATI TECNICI p. 241