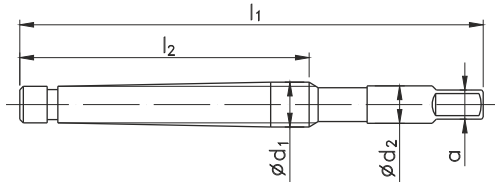


1

## Trapezoidal thread Tr, DIN-103

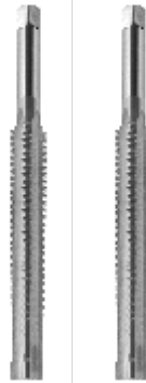


HSS



## NGSt

LH



LH

Material groups



Hole type



Quality of material

HSS HSS

Coating

- -

Chamfer

24P 24P

Tr Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	Ød <sub>2</sub>	a		Norm	NGSt					
							Tol.	7H	7H				
							INDEX	G1-701002	G1-751002				
Tr 10x1,5	1,5	100	45	7	5,5	8,5	8008	○	○				
Tr 10x2	2	115	76	7	5,5	8	8009	●	○				
Tr 12x2	2	120	74	8	6,3	10	8014	●	○				
Tr 12x3	3	155	104	8	6,3	9	8015	●	○				
Tr 14x2	2	130	74	10	8	12	8018	●	○				
Tr 14x3	3	160	104	10	8	11	8019	●	○				
Tr 16x2	2	135	74	11,2	9	14	8022	●	○				
Tr 16x4	4	200	132	11,2	9	12	8024	●	○				
Tr 18x2	2	140	74	12,5	10	16	8030	○	○				
Tr 18x4	4	205	132	12,5	10	14	8032	○	○				
Tr 20x2	2	145	74	14	11,2	18	8033	○	○				
Tr 20x4	4	210	132	14	11,2	16	8034	○	○				
Tr 22x3	3	185	104	16	12,5	19	8035	○	○				
Tr 22x5	5	250	165	16	12,5	17	8037	○	○				
Tr 24x3	3	190	104	18	14	21	8040	○	○				
Tr 24x5	5	255	165	18	14	19	8042	○	○				
Tr 26x3	3	195	104	20	16	23	8045	○	○				
Tr 26x5	5	265	165	20	16	21	8047	○	○				
Tr 28x3	3	205	104	22,4	18	25	8050	○	○				
Tr 28x5	5	270	165	22,4	18	23	8052	○	○				
Tr 30x3	3	205	104	22,4	18	27	8055	○	○				
Tr 30x6	6	305	206	22,4	18	24	8057	○	○				
Tr 32x6	6	315	206	25	20	26	8062	○	○				
Tr 36x6	6	325	206	28	22,4	30	8072	○	○				

ISO	Vc (m/min)					
P	2-6	2-6				
M	-	-				
K	2-6	2-6				
N	2-8	2-8				
S	-	-				

Example of order

G1-701002-8009  
Tap Tr10x2-7H NGSt HSS

- Available from stock
- On request