

ISO Metric fine thread DIN-13									800X								
									C-TN2	B-TN2	C-R40-TN2						
Material groups									P M K N S H	P M K N S H	P M K N S H						
Hole type																	
Quality of material									HSSE	HSSE	HSSE						
Coating									TN2	TN2	TN2						
Chamfer									C / 2-3P	B / 4-5P	C / 2-3P						
MF Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm			DIN-374					
									ToL			ISO2 (6H)	ISO2 (6H)	ISO2 (6H)			
									INDEX			D2-123X01	D2-113X01	D2-513X01			
M28x2	2,0	140	27	20	-	20,0	16,0	26,00	0286	○	○	○					
M30x1,5	1,5	150	27	22	-	22,0	18,0	28,50	0305	●	●	●					
M30x2	2,0	150	27	22	-	22,0	18,0	28,00	0306	●	●	●					
M32x1,5	1,5	150	27	22	-	22,0	18,0	30,50	0325	○	○	○					
M32x2	2,0	150	27	22	-	22,0	18,0	30,00	0326	○	○	○					
M33x1,5	1,5	160	30	22	-	25,0	20,0	31,50	0335	○	○	○					
M33x2	2,0	160	30	24	-	25,0	20,0	31,00	0336	○	○	○					
M34x1,5	1,5	170	30	22	-	28,0	22,0	32,50	0345	○	○	○					
M35x1,5	1,5	170	30	22	-	28,0	22,0	33,50	0355	○	○	○					
M36x1,5	1,5	170	30	22	-	28,0	22,0	34,50	0365	○	○	○					
M36x2	2,0	170	30	24	-	28,0	22,0	34,00	0366	○	○	○					
M36x3	3,0	200	50	30	-	28,0	22,0	33,00	0367	○	○	○					
M38x1,5	1,5	170	30	24	-	28,0	22,0	36,50	0385	○	○	○					
M39x1,5	1,5	170	30	25	-	32,0	24,0	37,50	0395	○	○	○					
M39x2	2,0	170	30	25	-	32,0	24,0	37,00	0396	○	○	○					
M39x3	3,0	200	50	30	-	32,0	24,0	36,00	0397	○	○	○					
M40x1,5	1,5	170	30	25	-	32,0	24,0	38,50	0405	○	○	○					
M40x2	2,0	170	30	25	-	32,0	24,0	38,00	0406	○	○	○					
M42x1,5	1,5	170	30	25	-	32,0	24,0	40,50	0425	○	○	○					
M42x2	2,0	170	30	25	-	32,0	24,0	40,00	0426	○	○	○					
M42x3	3,0	200	50	30	-	32,0	24,0	39,00	0427	○	○	○					
M45x1,5	1,5	180	30	27	-	36,0	29,0	43,50	0455	○	○	○					
M45x2	2,0	180	30	27	-	36,0	29,0	43,00	0456	○	○	○					
M45x3	3,0	200	50	30	-	36,0	29,0	42,00	0457	○	○	○					
M48x1,5	1,5	190	30	27	-	36,0	29,0	46,50	0485	○	○	○					
M48x2	2,0	190	30	27	-	36,0	29,0	46,00	0486	○	○	○					
M48x3	3,0	225	50	33	-	36,0	29,0	45,00	0487	○	○	○					
M50x1,5	1,5	190	30	27	-	36,0	29,0	48,50	0505	○	○	○					
M50x2	2,0	190	30	33	-	36,0	29,0	48,00	0506	○	○	○					
M52x1,5	1,5	190	32	27	-	40,0	32,0	50,50	0525	○	○	○					
M52x2	2,0	190	32	33	-	40,0	32,0	50,00	0526	○	○	○					
M52x3	3,0	225	50	33	-	40,0	32,0	49,00	0527	○	○	○					

- Available from stock
- On request

ISO	Vc (m/min)					
P	5-35	5-35	5-35			
M	5-15	5-15	5-15			
K	5-25	5-25	5-25			
N	10-30	10-30	10-30			
S	-	-	-			

Example of order  
D2-123X01-0305  
Tap 800X M30x1,5-6H DIN-374 C HSSE TN2