



ISO Metric fine thread DIN-13										800X							
										C-TN2	B-TN2	C-R40-TN2					
Material groups										P M K N S H	P M K N S H	P M K N S H					
Hole type																	
Quality of material										HSSE	HSSE	HSSE					
Coating										TN2	TN2	TN2					
Chamfer										C / 2-3P	B / 4-5P	C / 2-3P					
MF Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm								
									DIN-371								
									Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)					
									INDEX	C2-123X01	C2-113X01	C2-513X01					
M4x0,5	0,50	63	12	7	21	4,5	3,4	3,50	0041	○	○	○					
M5x0,5	0,50	70	14	8	25	6,0	4,9	4,50	0051	○	○	○					
M6x0,75	0,75	80	14	10	30	6,0	4,9	5,20	0062	○	○	○					
M8x0,75	0,75	80	18	10	30	8,0	6,2	7,20	0082	○	○	○					
M8x1	1,00	90	20	13	35	8,0	6,2	7,00	0083	●	●	●					
M10x0,75	0,75	90	20	13	35	10,0	8,0	9,20	0102	○	○	○					
M10x1	1,00	90	20	13	35	10,0	8,0	9,00	0103	●	●	●					
M10x1,25	1,25	100	20	15	39	10,0	8,0	8,80	0104	○	●	●					
										ISO			Vc (m/min)				
										P	5-35	5-35	5-35				
										M	5-15	5-15	5-15				
										K	5-25	5-25	5-25				
										N	10-30	10-30	10-30				
										S	-	-	-				