



ISO Metric coarse thread DIN-13										INOX							
										B	B-HL	C-R40	C-R40-HL				
<div style="display: flex; flex-direction: column; gap: 5px;"> <div style="border: 1px solid black; padding: 2px; width: fit-content;">HSSE</div> <div style="border: 1px solid black; padding: 2px; width: fit-content;">HL</div> <div style="border: 1px solid black; padding: 2px; width: fit-content;">DIN 371</div> </div>																	
Material groups										P M K	P M K	P M K	P M K				
Hole type																	
Quality of material										HSSE	HSSE	HSSE	HSSE				
Coating											HL		HL				
Chamfer										B / 4-5P	B / 4-5P	C / 2-3P	C / 2-3P				
M Ød ₁	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norm	DIN-371							
										Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)			
									INDEX	C2-111801	C2-118801	C2-511801	C2-518801				
M3	0,50	56	10	5	18	3,5	2,7	2,50	0030	●	●	●	●				
M4	0,70	63	12	7	21	4,5	3,4	3,30	0040	●	●	●	●				
M5	0,80	70	14	8	25	6,0	4,9	4,20	0050	●	●	●	●				
M6	1,00	80	18	10	30	6,0	4,9	5,00	0060	●	●	●	●				
M8	1,25	90	20	13	35	8,0	6,2	6,80	0080	●	●	●	●				
M10	1,50	100	20	15	39	10,0	8,0	8,50	0100	●	●	●	●				
										ISO				V _c (m/min)			
										P	-	-	-	-			
										M	5-15	5-15	5-15	5-15			
										K	-	-	-	-			
										N	-	-	-	-			
										S	-	-	-	-			