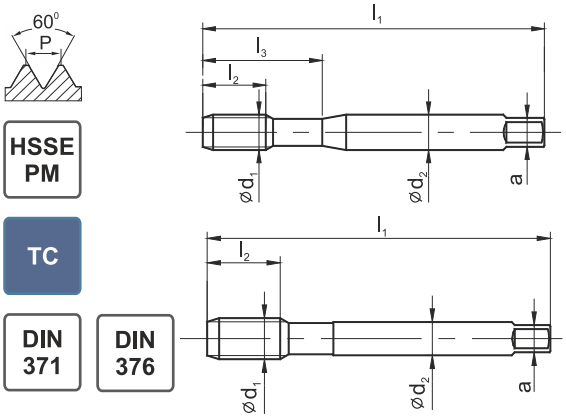
ISO Metric coarse thread DIN-13



HSSE PM

TC

DIN 371

DIN 376

	FAN-1200		1400		
	B-TC	C-R40-TC	C-TC	B-TC	C-R15-TC
Material groups	P M K N S H	P M K N S H	P M K N S H	P M K N S H	P M K N S H
Hole type	< 3d	< 2,5d	< 1,5d	< 2,5d	< 1,5d
Quality of material	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM
Coating	TC	TC	TC	TC	TC
Chamfer	B / 4-5P	C / 2-3P	C / 2-3P	B / 4-5P	C / 2-3P

M ød1	P	l1	l2	l2 R40	l3	ød2	a	d	Norm	DIN-371				
									Tol.	ISO2 (6H)	ISO2 (6H)	6HX	6HX	6HX
									INDEX	C4-115001	C4-565001	C4-125901	C4-115901	C4-505901
M 3	0,50	56	10	5	18	3,5	2,7	2,50	0030	●	●	●	●	●
M 4	0,70	63	12	7	21	4,5	3,4	3,30	0040	●	●	●	●	●
M 5	0,80	70	14	8	25	6,0	4,9	4,20	0050	●	●	●	●	●
M 6	1,00	80	18	10	30	6,0	4,9	5,00	0060	●	●	●	●	●
M 8	1,25	90	20	13	35	8,0	6,2	6,80	0080	●	●	●	●	●
M10	1,50	100	20	15	39	10,0	8,0	8,50	0100	●	●	●	●	●

M ød1	P	l1	l2	l2 R40	l3	ød2	a	d	Norm	DIN-376				
									Tol.	ISO2 (6H)	ISO2 (6H)	6HX	6HX	6HX
									INDEX	D4-115001	D4-565001	D4-125901	D4-115901	D4-505901
M8	1,25	90	20	15	-	6,0	4,9	6,80	0080	●	●	●	●	●
M10	1,50	100	20	17	-	7,0	5,5	8,50	0100	●	●	●	●	●
M12	1,75	110	24	18	-	9,0	7,0	10,20	0120	●	●	●	●	●
M14	2,00	110	25	20	-	11,0	9,0	12,00	0140	●	●	●	●	●
M16	2,00	110	32	20	-	12,0	9,0	14,00	0160	●	●	●	●	●
M18	2,50	125	32	25	-	14,0	11,0	15,50	0180	●	●	○	○	○
M20	2,50	140	32	25	-	16,0	12,0	17,50	0200	●	●	●	●	●
M22	2,50	140	32	25	-	18,0	14,5	19,50	0220	●	●	○	○	○
M24	3,00	160	38	30	-	18,0	14,5	21,00	0240	●	●	●	●	●
M27	3,00	160	38	30	-	20,0	16,0	24,00	0270	●	●	○	○	○
M30	3,50	180	40	35	-	22,0	18,0	26,50	0300	●	●	○	○	○
M33	3,50	180	45	35	-	25,0	20,0	29,50	0330	●	●	○	○	○
M36	4,00	200	50	40	-	28,0	22,0	32,00	0360	●	●	○	○	○

ISO	Vc (m/min)				
P	5-35	5-35	1-20	1-20	1-20
M	5-15	5-10	1-10	1-10	1-10
K	5-25	5-25	1-20	1-20	1-20
N	10-30	10-30	10-20	10-20	10-20
S	-	-	-	-	-

Example of order

C4-115001-0030
Tap FAN-1200 M3-6H DIN-371 B HSSE-PM TC

● **Available from stock**
○ **On request**