



ISO Metric coarse thread DIN-13										800								
										B	C-R40							
Material groups																		
Hole type																		
Quality of material										HSSE								
Coating																		
Chamfer										B / 4-5P		C / 2-3P						
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm		DIN-371-EL							
											ISO2 (6H)							
									INDEX		C2-111121		C2-511121					
M3	0,50	100	10	5	18	3,5	2,7	2,50	0030	●	●							
M3,5	0,60	100	12	6	20	4,0	3,0	2,90	0035	○	○							
M4	0,70	125	12	7	21	4,5	3,4	3,30	0040	●	●							
M4,5	0,75	140	14	7,5	25	6,0	4,9	3,80	0045									
M5	0,80	140	14	8	25	6,0	4,9	4,20	0050	●	●							
M6	1,00	160	18	10	30	6,0	4,9	5,00	0060	●	●							
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		ToL		DIN-376-EL							
											D2-111121		D2-511121					
									INDEX		D2-111121		D2-511121					
M8	1,25	180	20	15	-	6,0	4,9	6,80	0080	●	●							
M10	1,50	200	20	17	-	7,0	5,5	8,50	0100	●	●							
M12	1,75	220	24	18	-	9,0	7,0	10,20	0120	●	●							
M14	2,00	220	25	20	-	11,0	9,0	12,00	0140	○	○							
M16	2,00	220	32	20	-	12,0	9,0	14,00	0160	●	●							
M20	2,50	280	-	25	-	16,0	12,0	17,50	0200	○	○							
ISO		Vc (m/min)																
P		5-20		5-20														
M		-		-														
K		5-15		5-15														
N		5-25		5-25														
S		-		-														