



ISO Metric coarse thread DIN-13										800																																							
										C-R40	C-LH-L40	C-R40	C-R40																																				
Material groups										<table border="1"> <tr> <td>P</td><td>M</td><td>K</td><td>P</td><td>M</td><td>K</td><td>P</td><td>M</td><td>K</td><td>P</td><td>M</td><td>K</td> </tr> <tr> <td>N</td><td>S</td><td>H</td><td>N</td><td>S</td><td>H</td><td>N</td><td>S</td><td>H</td><td>N</td><td>S</td><td>H</td> </tr> </table>				P	M	K	P	M	K	P	M	K	P	M	K	N	S	H	N	S	H	N	S	H	N	S	H												
P	M	K	P	M	K	P	M	K	P	M	K																																						
N	S	H	N	S	H	N	S	H	N	S	H																																						
Hole type																																																	
Quality of material										HSSE																																							
Coating																																																	
Chamfer										C / 2-3P																																							
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm	DIN-371																																							
									Tol.	ISO1(4H)																																							
									INDEX	C4-511102																																							
M1	0,25	40	-	6	13	2,5	2,1	0,75	0010	●																																							
M1,1	0,25	40	-	6	13	2,5	2,1	0,85	0011	●																																							
M1,2	0,25	40	-	6	13	2,5	2,1	0,95	0012	●																																							
M1,4	0,30	40	-	8	13	2,5	2,1	1,10	0014	●																																							
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm	DIN-371																																							
									Tol.	ISO2 (6H)																																							
									INDEX	C4-511101																																							
M1,6	0,35	40	-	8	13	2,5	2,1	1,25	0016	●																																							
M1,7	0,35	40	-	8	13	2,5	2,1	1,35	0017	●																																							
M1,8	0,35	40	-	8	13	2,5	2,1	1,45	0018	●																																							
M2	0,40	45	-	10	13	2,8	2,1	1,60	0020	●																																							
M2,2	0,45	45	-	10	13	2,8	2,1	1,75	0022	●																																							
M2,3	0,40	45	-	10	13	2,8	2,1	1,90	0023	●																																							
M2,5	0,45	50	-	5	14	2,8	2,1	2,05	0025	●																																							
M2,6	0,45	50	-	5	14	2,8	2,1	2,15	0026	●																																							
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm	DIN-371																																							
									Tol.	C2-511101	C2-591101	C2-511103	C2-511104																																				
									INDEX	ISO2 (6H)	ISO2 (6H)	ISO3 (6G)	7G																																				
M3	0,50	56	-	5	18	3,5	2,7	2,50	0030	●	●	●	○																																				
M3,5	0,60	56	-	6	20	4,0	3,0	2,90	0035	●	○	○	○																																				
M4	0,70	63	-	7	21	4,5	3,4	3,30	0040	●	●	●	○																																				
M4,5	0,75	70	-	7,5	25	6,0	4,9	3,80	0045	●	○	○	○																																				
M5	0,80	70	-	8	25	6,0	4,9	4,20	0050	●	●	●	○																																				
M6	1,00	80	-	10	30	6,0	4,9	5,00	0060	●	●	●	○																																				
M7	1,00	80	-	10	30	7,0	5,5	6,00	0070	●	○	○	○																																				
M8	1,25	90	-	13	35	8,0	6,2	6,80	0080	●	●	●	○																																				
M9	1,25	90	-	13	35	9,0	7,0	7,80	0090	●	○	○	○																																				
M10	1,50	100	-	15	39	10,0	8,0	8,50	0100	●	●	●	○																																				
<ul style="list-style-type: none"> <li>● Available from stock</li> <li>○ On request</li> </ul>										<table border="1"> <thead> <tr> <th>ISO</th> <th colspan="4">Vc (m/min)</th> </tr> </thead> <tbody> <tr> <td>P</td> <td>5-20</td> <td>5-20</td> <td>5-20</td> <td>5-20</td> </tr> <tr> <td>M</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> <tr> <td>K</td> <td>5-15</td> <td>5-15</td> <td>5-15</td> <td>5-15</td> </tr> <tr> <td>N</td> <td>5-25</td> <td>5-25</td> <td>5-25</td> <td>5-25</td> </tr> <tr> <td>S</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> </tr> </tbody> </table>						ISO	Vc (m/min)				P	5-20	5-20	5-20	5-20	M	-	-	-	-	K	5-15	5-15	5-15	5-15	N	5-25	5-25	5-25	5-25	S	-	-	-	-				
ISO	Vc (m/min)																																																
P	5-20	5-20	5-20	5-20																																													
M	-	-	-	-																																													
K	5-15	5-15	5-15	5-15																																													
N	5-25	5-25	5-25	5-25																																													
S	-	-	-	-																																													

Example of order  
C4-511102-0010  
Tap 800 M1-4H DIN-371 C R40 HSSE-PM