

ISO Metric coarse thread DIN-13									MASTER TAP						
									B-HL	B-IKR-HL	C-R45-HL	C-R45-IK-HL	E-R45-HL	E-R45-IK-HL	
<div style="display: flex; flex-direction: column; gap: 5px;"> <div style="border: 1px solid black; padding: 2px; width: fit-content;">HSSE PM</div> <div style="border: 1px solid black; padding: 2px; width: fit-content;">HL</div> <div style="border: 1px solid black; padding: 2px; width: fit-content;">DIN 371</div> </div>															
Material groups									<div style="display: flex; justify-content: space-between;"> <div style="text-align: center;">P M K N S</div> <div style="text-align: center;">P M K N S</div> <div style="text-align: center;">P M K N S</div> <div style="text-align: center;">P M K N S</div> <div style="text-align: center;">P M K N S</div> <div style="text-align: center;">P M K N S</div> </div>						
Hole type									<div style="display: flex; justify-content: space-between;"> <div style="text-align: center;"> &lt; 3d</div> <div style="text-align: center;"> &lt; 3d</div> <div style="text-align: center;"> &lt; 2.5d</div> <div style="text-align: center;"> &lt; 2.5d</div> <div style="text-align: center;"> &lt; 2.5d</div> <div style="text-align: center;"> &lt; 2.5d</div> </div>						
Quality of material									HSSE-PM HSSE-PM HSSE-PM HSSE-PM HSSE-PM HSSE-PM						
Coating									HL HL HL HL HL HL						
Chamfer									B / 4-5P B / 4-5P C / 2-3P C / 2-3P E / 1,5-2P E / 1,5-2P						
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm DIN-371							
								Tol.		ISO1(4H)		ISO1(4H)			
								INDEX		C4-118M02		C4-528M02			
M1	0,25	40	6	13	2,5	2,1	0,75	0010	●		●				
M1,1	0,25	40	6	13	2,5	2,1	0,85	0011	●		●				
M1,2	0,25	40	6	13	2,5	2,1	0,95	0012	●		●				
M1,4	0,30	40	8	13	2,5	2,1	1,10	0014	●		●				
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm DIN-371							
								Tol.		ISO2 (6H)		ISO2 (6H)			
								INDEX		C4-118M01		C4-528M01			
M1,6	0,35	40	8	13	2,5	2,1	1,25	0016	●		●				
M1,7	0,35	40	8	13	2,5	2,1	1,35	0017	●		●				
M1,8	0,35	40	8	13	2,5	2,1	1,45	0018	●		●				
M2	0,40	45	10	13	2,8	2,1	1,60	0020	●		●				
M2,2	0,45	45	10	13	2,8	2,1	1,75	0022	●		●				
M2,3	0,40	45	10	13	2,8	2,1	1,90	0023	●		●				
M2,5	0,45	50	9	14	2,8	2,1	2,05	0025	●		●				
M2,6	0,45	50	9	14	2,8	2,1	2,15	0026	●		●				
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	Ød <sub>2</sub>	a		Norm DIN-371							
								Tol.		6HX	6HX	6HX	6HX	6HX	6HX
								INDEX		C4-118M01	C4-118M61	C4-528M01	C4-528M51	C4-718M01	C4-718M51
M3	0,50	56	5	18	3,5	2,7	2,50	0030	●	-	●	-	●	-	
M3,5	0,60	56	6	20	4,0	3,0	2,90	0035	●	-	●	-	●	-	
M4	0,70	63	7	21	4,5	3,4	3,30	0040	●	-	●	-	●	-	
M4,5	0,75	70	7,5	25	6,0	4,9	3,80	0045	●	-	●	-	●	-	
M5	0,80	70	8	25	6,0	4,9	4,20	0050	●	●	●	●	●	○	
M6	1,00	80	10	30	6,0	4,9	5,00	0060	●	●	●	●	●	○	
M7	1,00	80	10	30	7,0	5,5	6,00	0070	●	○	○	○	○	○	
M8	1,25	90	13	35	8,0	6,2	6,80	0080	●	●	●	●	●	○	
M9	1,25	90	13	35	9,0	7,0	7,80	0090	○	○	○	○	○	○	
M10	1,50	100	15	39	10,0	8,0	8,50	0100	●	●	●	●	●	○	
									ISO Vc (m/min)						
									P 5-40 5-50 5-40 5-50 5-40 5-50						
									M 5-15 5-25 5-15 5-25 5-15 5-25						
									K 10-30 10-50 10-30 10-50 10-30 10-50						
									N 10-30 10-50 10-30 10-50 10-30 10-50						
									S 1-8 1-8 1-8 1-8 1-8 1-8						

- Available from stock
- On request

Example of order  
C4-118M01-0100  
MasterTAP M10-6HX DIN-371 B HSSE-PM HL