

British Whitworth fine thread BSF, BS-84:1956											KPL/2		F					
HSS											Nr1		F					
DIN 2181																		
Material groups																		
Hole type																		
Quality of material											HSS		HSS					
Coating																		
Chamfer													~2P					
BSF	Ød ₁	1"/P	P	l ₁	l ₂	l ₃	Ød ₂	a		Norm	DIN-2181							
											Tol.	normal	normal					
										INDEX	A1-220001	A1-222001						
3/16-32	4,762	32	0,794	50	14	25	6	4,9	4,00	7225	●	●						
1/4-26	6,350	26	0,977	56	14	21	6	4,9	5,30	7227	●	●						
5/16-22	7,937	22	1,155	63	19	-	6	4,9	6,80	7228	○	○						
3/8-20	9,525	20	1,270	70	20	-	7	5,5	8,30	7229	●	●						
7/16-18	11,112	18	1,411	70	20	-	8	6,2	9,70	7230	○	○						
1/2-16	12,700	16	1,588	70	20	-	9	7,0	11,10	7231	●	●						
9/16-16	14,288	16	1,588	80	20	-	12	9,0	12,70	7232	○	○						
5/8-14	15,875	14	1,814	80	27	-	12	9,0	14,00	7233	○	○						
3/4-12	19,050	12	2,117	80	22	-	14	11,0	16,75	7235	●	●						
7/8-11	22,225	11	2,309	80	22	-	18	14,5	19,75	7237	○	○						
1-10	25,400	10	2,504	110	36	-	18	14,5	22,75	7239	●	●						

