

ISO Metric fine thread DIN-13															
								KPL/2	F	KPL/2-LH	F-LH				
   								 Nr1 F		 F		 Nr1 F 		 F 	
Material groups															
Hole type															
Quality of material								HSS		HSS		HSS		HSS	
Coating															
Chamfer										~2P		~2P			
MF ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	ød <sub>2</sub>	a		DIN-2181							
								Norm		ISO2 (6H)					
								Tol.	A1-220001	A1-222001	A1-260001	A1-262001			
INDEX								A1-220001	A1-222001	A1-260001	A1-262001				
M42x1,5	1,5	110	25	-	32	24	40,5	0425	●	●	○	○			
M42x2	2,0	125	36	-	32	24	40,0	0426	○	○	○	○			
M42x3	3,0	125	36	-	32	24	39,0	0427	●	●	○	○			
M42x4	4,0	150	50	-	32	24	38,0	0428	○	○	○	○			
M45x1,5	1,5	110	25	-	36	29	43,5	0455	●	●	○	○			
M45x2	2,0	125	36	-	36	29	43,0	0456	○	○	○	○			
M45x3	3,0	125	36	-	36	29	42,0	0457	●	●	○	○			
M45x4	4,0	160	50	-	36	29	41,0	0458	○	○	○	○			
M48x1,5	1,5	140	30	-	36	29	46,5	0485	○	○	○	○			
M48x2	2,0	140	36	-	36	29	46,0	0486	○	○	○	○			
M48x3	3,0	140	36	-	36	29	45,0	0487	○	○	○	○			
M48x4	4,0	180	55	-	36	29	44,0	0488	○	○	○	○			
M50x1,5	1,5	140	30	-	36	29	48,5	0505	●	●	○	○			
M50x2	2,0	140	36	-	36	29	48,0	0506	○	○	○	○			
M50x3	3,0	140	36	-	36	29	47,0	0507	●	●	○	○			
M52x1,5	1,5	140	30	-	40	32	50,5	0525	●	●	○	○			
M52x2	2,0	140	36	-	40	32,0	50,00	0526	○	○	○	○			
M52x3	3,0	140	36	-	40	32,0	49,00	0527	●	●	○	○			
M52x4	4,0	180	55	-	40	32,0	48,00	0528	○	○	○	○			