

ISO Metric coarse thread DIN-13												
									KPL/3-LH	KPL/2-LH	F-LH	
<p>HSS</p> <p>DIN 352</p>									<p>Nr1 Nr2 F Nr1 F F</p> <p>(LH) (LH) (LH)</p>			
Material groups									<p>P M K N S H P M K N S H P M K N S H</p>			
Hole type									<p>< 2,5d < 2,5d < 2,5d</p>			
Quality of material									HSS HSS HSS			
Coating												
Chamfer									~2P			
M Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Norm	DIN-352			
								Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)	
									INDEX	A1-270001	A1-260001	A1-273001
M3	0,50	40	11	18	3,5	2,7	2,5	0030	●	●	●	
M3,5	0,60	45	13	21	4,0	3,0	2,9	0035	○	○	○	
M4	0,70	45	13	21	4,5	3,4	3,3	0040	●	●	●	
M4,5	0,75	50	16	25	6,0	4,9	3,7	0045	○	○	○	
M5	0,80	50	16	26	6,0	4,9	4,2	0050	●	●	●	
M6	1,00	56	18	27	6,0	4,9	5,0	0060	●	●	●	
M7	1,00	56	18	-	6,0	4,9	6,0	0070	○	○	○	
M8	1,25	63	20	-	6,0	4,9	6,8	0080	●	●	●	
M9	1,25	63	20	-	7,0	5,5	7,8	0090	○	○	○	
M10	1,50	70	22	-	7,0	5,5	8,5	0100	●	●	●	
M11	1,50	70	22	-	8,0	6,2	9,5	0110	○	○	○	
M12	1,75	80	24	-	9,0	7,0	10,2	0120	●	●	●	
M14	2,00	80	26	-	11,0	9,0	12,0	0140	○	○	○	
M16	2,00	80	27	-	12,0	9,0	14,0	0160	●	●	●	
M18	2,50	95	30	-	14,0	11,0	15,5	0180	○	○	○	
M20	2,50	95	32	-	16,0	12,0	17,5	0200	●	●	●	
M22	2,50	100	32	-	18,0	14,5	19,5	0220	○	○	○	
M24	3,00	110	34	-	18,0	14,5	21,0	0240	○	○	○	
M27	3,00	110	36	-	20,0	16,0	24,0	0270	○	○	○	
M30	3,50	125	40	-	22,0	18,0	26,5	0300	○	○	○	
M33	3,50	125	40	-	25,0	20,0	29,5	0330	○	○	○	
M36	4,00	150	50	-	28,0	22,0	32,0	0360	○	○	○	
M39	4,00	150	50	-	32,0	24,0	35,0	0390	○	○	○	
M42	4,50	150	56	-	32,0	24,0	37,5	0420	○	○	○	
M45	4,50	160	58	-	36,0	29,0	40,5	0450	○	○	○	
M48	5,00	180	65	-	36,0	29,0	43,0	0480	○	○	○	
M52	5,00	180	65	-	40,0	32,0	47,0	0520	○	○	○	
M56	5,50	180	70	-	40,0	32,0	50,5	0560	○	○	○	
M60	5,50	200	70	-	45,0	35,0	54,5	0600	○	○	○	
M64	6,00	220	75	-	50,0	39,0	58,0	0640	○	○	○	
M68	6,00	220	75	-	50,0	39,0	62,0	0680	○	○	○	