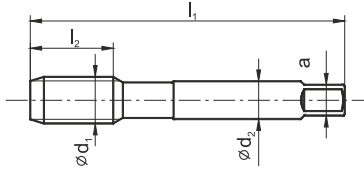


ISO Metric coarse thread DIN-13



HSS

DIN 352



									KPL/3			KPL/2		F
									Nr1	Nr2	F	Nr1	F	F
Material groups									<input type="checkbox"/> P <input type="checkbox"/> M <input type="checkbox"/> K	<input type="checkbox"/> N <input type="checkbox"/> S <input type="checkbox"/> H	<input type="checkbox"/> P <input type="checkbox"/> M <input type="checkbox"/> K	<input type="checkbox"/> N <input type="checkbox"/> S <input type="checkbox"/> H	<input type="checkbox"/> P <input type="checkbox"/> M <input type="checkbox"/> K	<input type="checkbox"/> N <input type="checkbox"/> S <input type="checkbox"/> H
Hole type														
									< 2,5d	< 2,5d	< 2,5d	< 2,5d	< 2,5d	
Quality of material									HSS	HSS	HSS	HSS	HSS	
Coating														
Chamfer													~2P	
M Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Norm	DIN-352					
								Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)			
								INDEX	A1-230001	A1-220001	A1-233001			
M30	3,5	125	40	-	22	18	26,5	0300	●	●	●			
M33	3,5	125	40	-	25	20	29,5	0330	●	●	●			
M36	4,0	150	50	-	28	22	32,0	0360	●	●	●			
M39	4,0	150	50	-	32	24	35,0	0390	●	●	●			
M42	4,5	150	56	-	32	24	37,5	0420	●	●	●			
M45	4,5	160	58	-	36	29	40,5	0450	●	●	●			
M48	5,0	180	65	-	36	29	43,0	0480	●	●	●			
M52	5,0	180	65	-	40	32	47,0	0520	●	●	●			
M56	5,5	180	70	-	40	32	50,5	0560	○	○	○			
M60	5,5	200	70	-	45	35	54,5	0600	○	○	○			
M64	6,0	220	75	-	50	39	58,0	0640	○	○	○			
M68	6,0	220	75	-	50	39	62,0	0680	○	○	○			