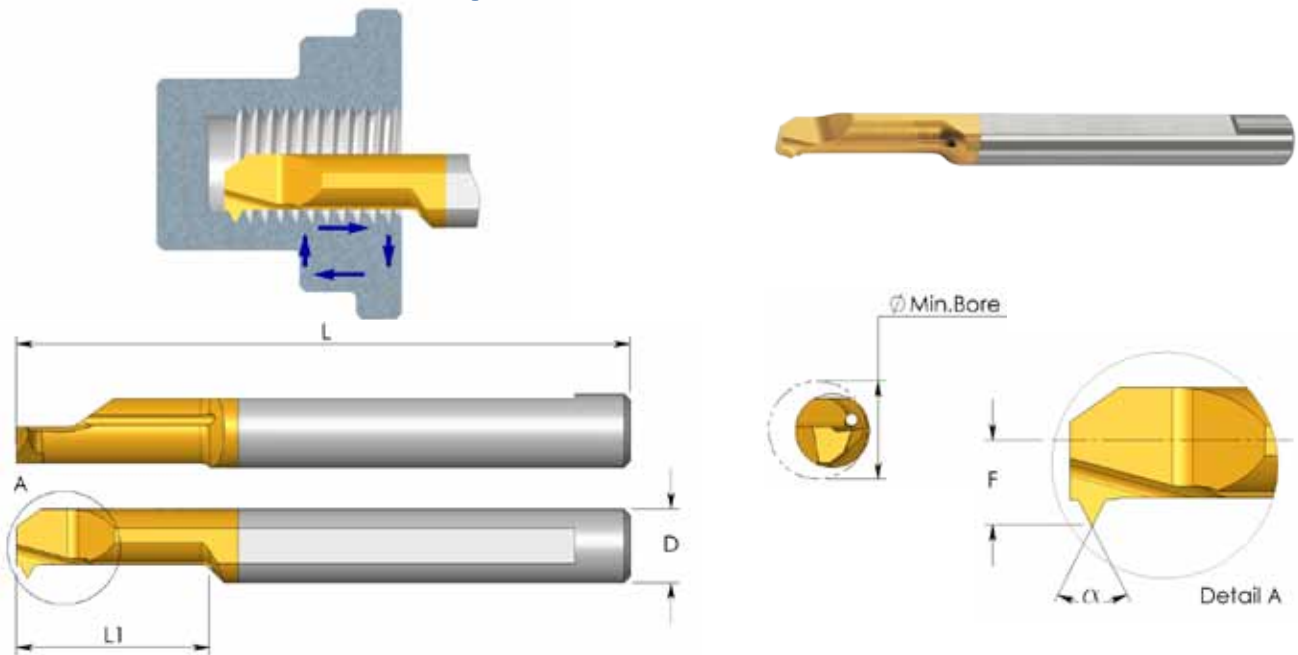


MIR Bars Threading



Partial Profile 55°

D	Ordering Code	L	L1	α	Pitch Range		F	Min. Bore Dia.	Holder*
					mm	TPI			
3.0	MIR 3 L15 A55	39	15	55	0.5 - 1.0	48 - 24	1.4	3.2	SIM ... H3
4.0	MIR 4 L15 A55	51	15	55	0.5 - 1.0	48 - 24	1.8	4.1	SIM ... H4
5.0	MIR 5 L15 A55	51	15	55	0.5 - 1.25	48 - 20	2.3	5.1	SIM ... H5
	MIR 5 L22 A55	51	22	55	0.5 - 1.25	48 - 20	2.3	5.1	
6.0	MIR 6 L15 A55	51	15	55	0.5 - 1.5	48 - 16	2.6	6.0	SIM ... H6
	MIR 6 L22 A55	51	22	55	0.5 - 1.5	48 - 16	2.6	6.0	

Order example: [MIR 5 L15 A55 BXC](#)

Partial Profile 60°

D	Ordering Code	L	L1	α	Pitch Range		F	Min. Bore Dia.	Holder*
					mm	TPI			
3.0	MIR 1 L5 A60	39	4.8	60	0.25 - 0.35	100 - 72	0.55	1.2	SIM ... H3
	MIR 1.5 L6 A60	39	6.3	60	0.35 - 0.45	72 - 56	0.65	1.4	
3.0	MIR 2 L8 A60	39	8	60	0.45 - 0.7	56 - 32	1.0	2.1	SIM ... H3
3.0	MIR 3 L15 A60	39	15	60	0.7 - 1.0	32 - 24	1.4	3.2	SIM ... H3
4.0	MIR 4 L15 A60	51	15	60	0.8 - 1.0	32 - 24	1.8	4.1	SIM ... H4
5.0	MIR 5 L15 A60	51	15	60	1.0 - 1.25	24 - 20	2.3	5.1	SIM ... H5
	MIR 5 L22 A60	51	22	60	1.0 - 1.25	24 - 20	2.3	5.1	
6.0	MIR 6 L15 A60	51	15	60	1.0 - 1.5	24 - 16	2.6	6.0	SIM ... H6
	MIR 6 L22 A60	51	22	60	1.0 - 1.5	24 - 16	2.6	6.0	
8.0	MIR 8 L22 A60	64	22	60	1.0 - 2.0	24 - 13	3.6	8.0	SIM ... H8

Order example: [MIR 5 L15 A60 BXC](#)

For L.H. bars specify MIL instead of MIR

* For additional holders see page 100