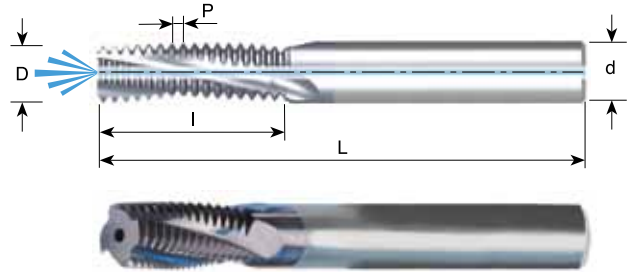
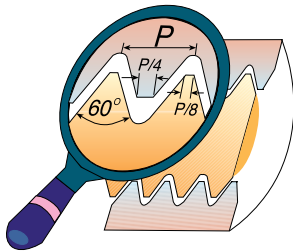


## UN With internal coolant bore

### Tools for Internal Thread



Pitch TPI	UNC	UNF	UNEF	Ordering Code	d	D	No. of Flutes	I	L
32	8	10	12	<b>MTB06032C6 32 UN</b>	6	3.2	3	6.8	58
32			5/16	<b>MTB0606C14 32 UN</b>	6	6.0	3	14.7	58
32			3/8	<b>MTB0808D18 32 UN</b>	8	8.0	4	18.7	64
28		1/4		<b>MTB0605C11 28 UN</b>	6	5.0	3	11.3	58
28			7/16-1/2	<b>MTB0606C14 28 UN</b>	6	6.0	3	14.1	58
24		5/16		<b>MTB08066C14 24 UN</b>	8	6.6	3	14.3	64
24		3/8	9/16-5/8	<b>MTB0808D21 24 UN</b>	8	8.0	4	20.6	64
20	1/4			<b>MTB06047C12 20 UN</b>	6	4.7	3	12.1	58
20		7/16		<b>MTB0808C21 20 UN</b>	8	8.0	3	21.0	64
20		1/2		<b>MTB1010D22 20 UN</b>	10	10.0	4	22.3	73
20			3/4-1	<b>MTB1212E27 20 UN</b>	12	12.0	5	27.3	84
18	5/16			<b>MTB06056C14 18 UN</b>	6	5.6	3	14.8	58
18		9/16-5/8	1 1/8-1 5/8	<b>MTB12113D26 18 UN</b>	12	11.3	4	26.1	84
16	3/8			<b>MTB08067C16 16 UN</b>	8	6.7	3	16.7	64
16		3/4		<b>MTB1212D31 16 UN</b>	12	12.0	4	31.0	84
14	7/16			<b>MTB08077C20 14 UN</b>	8	7.7	3	20.9	64
14		7/8		<b>MTB1616E37 14 UN</b>	16	16.0	5	37.2	105
13	1/2			<b>MTB10092C22 13 UN</b>	10	9.2	3	22.5	73
12	9/16			<b>MTB12105C26 12 UN</b>	12	10.5	3	26.5	84
12		1-1 1/2		<b>MTB1616E41 12 UN</b>	16	16.0	5	41.3	105
11	5/8			<b>MTB12114C28 11 UN</b>	12	11.4	3	28.9	84
10	3/4			<b>MTB16144D34 10 UN</b>	16	14.4	4	34.3	105
9	7/8			<b>MTB1616C38 9 UN</b>	16	16.0	3	38.1	105
8	1			<b>MTB20195D42 8 UN</b>	20	19.5	4	42.9	105
7	1 1/8-1 1/4			<b>MTB2020D45 7 UN</b>	20	20.0	4	45.3	105

Order example: MTB 1212D31 16 UN MT7

For thread mills with coolant through the flutes see next page

For small thread mills see pages 229-230, 235 & 246

